

Work Order ID 80226

Rush
80226

Page 1

February-15-12 7:48:51 AM

Item ID: D4093-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bracket

Start Date: 2/15/12

Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/15/12

Req'd Qty: 20.00

20

Customer:

Reference: rework

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4093

C

150

Chemical Conversion Coat per QSI005 4.1

0.00

150

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:

20 X D4093-5 *74851*

STRIP PARTS

RE-ALODINE PER QSI

20 X PM / 12/02/15

170

QC3- Inspect Part Finish

0.00

170

QC

Memo

0.00

Quality Control

20 OK 12-2-15

180

Identify as per dwg & Stock Location: *124*

0.00

180

Packaging

Memo

0.00

Packaging

RE-IDENTIFY USING NEW B/N

12/1/16 J (20)

Work Order ID 80226***80226***

Page 2

February-15-12 7:48:51 AM

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Cust Item ID:

Required Date: 2/15/12 Req'd Qty: 20.00

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Customer:

Reference: rework

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control



M.C.5 12/02/16

M.C.5 12/02/16
(20)

Picklist Print

February-15-12 7:49:17 AM

Work Order ID: 80226

Parent Item: D4093-5

Parent Item Name: Bracket

Start Date: 2/15/12

Required Date: 2/15/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-10-01 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4093-5 Bracket		Manufactured	No				Each	4.0000		20			

Location

Loc Qty

Loc Code

ST124

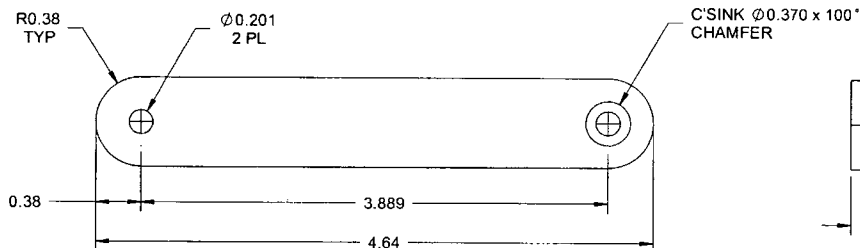
4

74998

4

77851

h



D4093-5 BRACKET

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

RELEASED
2011-09-22

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	<i>140</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>21</i>	D4093	SHEET 5 OF 5
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>140</i>	BRACKET	NTS
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